





ABIACTIVE POLYFUNCTIONAL DYES

| | On Cotton | % O.W.f. | C. I. Reactive | Solubility | Light | Fastness | | | Dischargeability |
|--------------|---|----------|----------------|------------|-------|----------|---------|--------------|------------------|
| | | | | | | Washing | Rubbing | Hypochlorite | |
| Orange W-3R |  | 3.0 | Orange 11 | 100 | 4 | 5 | 4-5 | 3-4 | G |
| Orange G |  | 3.0 | Orange 43 | 100 | 4 | 5 | 5 | 3 | P |
| Brown C-7R |  | 3.0 | Brown 49 | 100 | 4-5 | 5 | 4-5 | 3 | P |
| Deep Red C-D |  | 3.0 | Red 278 | 100 | 4-5 | 5 | 5 | 3 | P |